

P3 UHP

TIG - Without filler wire

Smart Welding Station High Purity
for orbital tube welding



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Compatible with all Polysoude™ closed chamber welding heads without filler wire - dedicated to High Purity industries

Advantages

- ▶ **Ultra-compact:** With optimal space-saving dimensions and lightest weight of only 17kg, it provides the best combination of power density and features available in an automatic welding power source on the market today
- ▶ **High Purity Mission:** While primarily conceived for the Semiconductor market, the P3 UHP's high precision capabilities and impeccable quality make it equally well designed for the most demanding UHP industries and applications
- ▶ **Ergonomically Intelligent:** Intuitive interface with automatic welding head detection and WPS library for a wide variety of welding applications and materials
- ▶ **Ultra-precise:** The P3 UHP's control and programming of the welding current in steps of 1/10 Amperes provides unrivalled precision and exquisite quality
- ▶ **State-of-the-art Capabilities:** The industry leading WiFi connection and functionality allows the Smart Welding Station to interface perfectly with the Industry 4.0 process and the OPC-UA protocol
- ▶ **Modern and scalable:** the installations can be completed with numerous accessories like a wireless barcode scanner, an intuitive remote control pendant and a responsive wireless touchscreen

Resulting from 60 years' experience in mastering welding technologies

* IIoT: Industrial Internet of Things



General characteristics

LAN and WLAN compatible

Built-in printer for welding procedure archiving and documentation

Automatic welding head detection

Closed loop regulation of torch rotation

Adjustable mass flowmeters for welding gas control and backing gas with safety valve

Air-cooling; optional closed loop watercooling system with safety valve for welding head and torch

Auto-range 115- 230 V single phase
± 10% compatible with field power generators



Wireless touchscreen controller LAN/ WLAN based programming by free-of-charge "Plug & Play" software or Windows® PC



USB memory stick for saving, loading and archiving of welding programs and monitored welding data



Gas flow control by a mass flow sensor adjustable by a button, the set flow rate is shown on a display



Barcode scanner: automatic selection of the welding programme, improved documentation, etc.

Associated Welding Heads



▶ UHP Series

Closed chamber welding heads, dedicated Ultra High Purity, for TIG tube-to-tube welding without filler wire



▶ Cooling

External cooling unit with water flow safety for high duty-cycle welding heads

Accessories



▶ Switch box

Alternate use of two welding heads including automatic selection of the corresponding welding programme



▶ Remote control pendant

Full function remote control with welding program selection

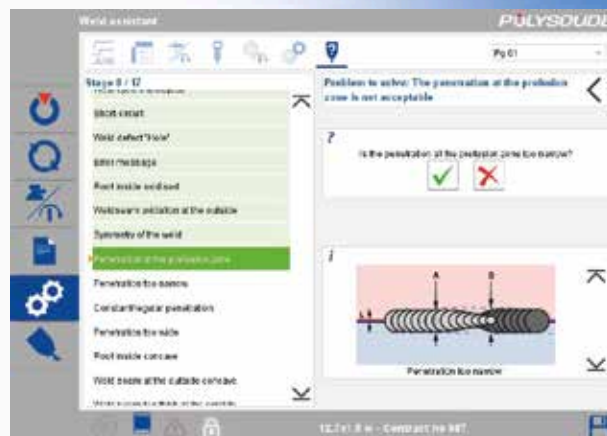
▶ Compatibility

with standard peripheral equipment: printer, DAQ box data acquisition, oxygen indicator, etc.

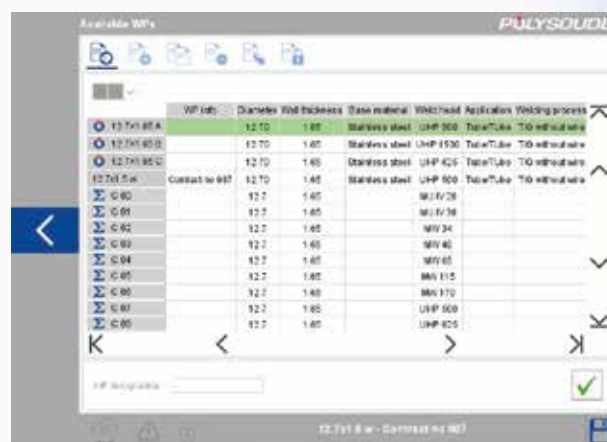


Graphical User Interface (GUI): Just follow the instructions!

- Intuitive graphical interface
With multilingual “Help” menu for optimised welding programs



- Synergic mode auto-programming



They trust us

Our customers are our best references





Technical specifications

Welding process	TIG- DC, constant or pulsed
Input power (Auto-range)	Single phase 115V/ 230 V $\pm$ 10% 50 / 60 Hz
Open circuit voltage	< 113V
Insulation class	H
Protection class	IP 21
Welding current standard (steps of 1A)	Range 125A: 5 to 125A (230 V) 5 to 95 A (115V)
High precision (steps of 1/10 A)	Range 50 A: 5 to 50 A (115V/230 V)
Welding current precision	$\pm$ 1A when $I \leq 100$ A and $\pm$ 1% when $I > 100$ A
Duty cycle	140 A / 25% (230 V) • 100 A / 40% (115V) 95 A / 100% (230 V) • 75 A / 100% (115V)
Motion controls	Torch rotation constant or pulsed
Shielding gas control	Welding gas and backing gas with adjustable mass flow meters and flow safety valve
Power source cooling	Forced ventilation
Welding torch cooling	Air-cooled system. Option : external closed loop water cooling system with flow safety valve
Display/ recording (non-volatile) of real values during welding	Arc Voltage, welding current, electrode position in angular degrees, welding speed
Welding program storage / transfer	Hard disc / USB memory stick
Dimensions L x W x H	575 x 224 x 455 mm
Net weight	17kg
Standards	EN60974-1/ EN60974-10



Options and accessories

- Wireless touchscreen controller or laptop with free "Plug & Play" intuitive and multilingual software
- 10,4" quick release colour touchscreen
- Full function remote control
- Dual welding head switch box
- Mass flowmeter for backing gas
- Wireless digital barcode-scanner with cradle and USB cable
- Kit for continuous gas flow
- Control kit for welding heads fitted with tachometer from POLYSOUDE™ or other manufacturers
- External cooling unit 115/230 V with flow safety valve when using high duty-cycle welding heads



POLYSOUDE: Related services

► Guidance and technical support

A welding application specialist in your area will advise you on the welding process and appropriate equipment for your application.

► Commissioning/ Training

A complete training program will enable you to start using the equipment immediately and in the best way possible.

► Maintenance / Repair

Maintenance and repair operations can be carried out at the Polysoude plant as well as on site by our service network.

► Rental service

Increase the flexibility of your production! A large range of equipment is available for rental from our hire fleet.



Your partners worldwide

ARGENTINA
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

AUSTRALIA
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

AUSTRIA
POLYSOUDE AUSTRIA GmbH
☎ +43 (0) 3613200 36
austria@polysoude.at

BAHRAIN
SALWO TRADING Ltd.
☎ +971 (0) 48 8105 91
salwo@emirates.net.ae

BELGIUM
BUS INDUSTRIAL TOOLS
☎ +31 (0) 883 83 1027
polysoude@bus.nl

**BUS INDUSTRIAL TOOLS
(SERVICE)**
☎ +31 (0) 883 83 1065

BRAZIL
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

BULGARIA
KARWELD EOOD
☎ +359 (0) 29 73 32 15
Karweld@bg400.bg

CANADA
MAGTool - West
EDMONTON- ALBERTA
☎ +1 800 661 9983
magtool@magtool.com

MAGTool - East
TORONTO- ONTARIO
☎ +1 905 699 - 5016
ray@magtool.com

CHINA
POLYSOUDE SHANGHAI CO. Ltd
☎ +86 (0) 2164 09 78 26
jm.pan@polysoude.com.cn

CROATIA
EUROARC D.O.O.
☎ +385 (0) 12 40 60 77
euroarc@euroarc.hr

CZECH REPUBLIC
POLYSOUDE CZ
☎ +420 602 60 28 55
m.matousek@polysoude.cz

DENMARK
HALL & CO. INDUSTRI
☎ +45 (0) 39 56 06 76
p.lorenzen@polysoude.com

EGYPT
STEEL TECH
☎ +2 02 22 02 99 79
info@steeltecheg.com

ESTONIA
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

FINLAND
RETCO OY
☎ +358 (0) 2 634 1900
retco@retco.fi

FRANCE
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

GERMANY
POLYSOUDE DEUTSCHLAND GmbH
DUSSLINGEN
☎ +49 (0) 7072 60076 0
info@polysoude.de

GREECE
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

JAPAN
GMT COLtd - KAWASAKI
☎ +81 (0) 44 222 6751
gmt@e-gmt.co.jp

GMT COLtd - OSAKA
RETCO OY
☎ +81 (0) 798 35 6751
gmt.kansai@e-gmt.co.jp

JORDAN
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

KUWAIT
SALWO TRADING Ltd.
☎ +971 (0) 48 8105 91
salwo@emirates.net.ae

LATVIA
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

OMAN
SALWO TRADING Ltd.
☎ +971 (0) 48 8105 91
salwo@emirates.net.ae

PAKISTAN
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

PHILIPPINES
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

POLAND
UNIDAWELD - BEDZIN
☎ +48 (0) 32 267 05 54
dariusz.szota@unidaweld.pl

SUPRA ELCO
☎ +48 500 004 804
jacek.szulo@supraelco.waw.pl

SINGAPORE
POLYSOUDE SINGAPORE OFFICE
☎ +65 6734 8452
Jmpan@singnet.com.sg

SLOVAKIA
POLYSOUDE CZ
☎ +420 602 60 28 55
m.matousek@polysoude.cz

SOUTH AFRICA
RENTTECH
☎ +27 (0) 010 003 7400
info@renttechsa.co.za

SOUTH KOREA
CHEMIKO COLtd
☎ +82 (0) 2 567 5336
chemiko@chemiko.net

SPAIN
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

SWEDEN
HALL & CO. INDUSTRI
☎ +45 (0) 39 56 06 76
p.lorenzen@polysoude.com

SWITZERLAND
POLYSOUDE (SWITZERLAND) Inc.
☎ +41 (0) 43 243 50 80
contact@polysoude.ch

TAIWAN R.O.C.
FIRST ELITE ENT. CO. Ltd
☎ +886 (0) 287 97 88 99
auto.pipe@msa.hinet.net

THAILAND
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

TURKEY
EGEMAKINE
☎ +90 (0) 212237 40 40
info@egemakine.com

UNITED ARAB EMIRATES
SALWO TRADING Ltd.
☎ +971 (0) 48 8105 91
salwo@emirates.net.ae

UNITED KINGDOM
POLYSOUDE UK
☎ +44 (0) 1942 820 935
admin.uk@polysoude.com

UKRAINE
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

UNITED STATES
ASTRO ARC POLYSOUDE Inc.
☎ +1 818 (859) 7600
sales@astroarc.com

VENEZUELA
ENRIVA C.A.
☎ +58 (0) 41234 82 602
enriva@gmail.com

VIETNAM
ANH DUONGIT Ltd
☎ +84 22 159 532
an@anhduongco.com



HUNGARY
POLYWELDKft.
☎ +36 (0) 20 29 88 708
polyweld@polyweld.hu

INDIA
POLYSOUDE INDIA
☎ +91 (0) 20 27127 678
ab.kulkarni@polysoude.in

INDONESIA
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

ISRAEL
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

ITALY
POLYSOUDE ITALIA SRL
☎ +39 02 9379 90 94
info@polysoude.it

LITHUANIA
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

MALAYSIA
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

NETHERLANDS
BUS INDUSTRIAL TOOLS
☎ +31 (0) 883 83 1027
polysoude@bus.nl

**BUS INDUSTRIAL TOOLS
(SERVICE)**
☎ +31 (0) 883 83 1065

NEW ZEALAND
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

NORWAY
TEMA NORGE AS
☎ +47 (0) 5169 25 00
tema@tema-norge.no

PORTUGAL
POLYSOUDE S.A.S.
☎ +33 (0) 2 40 68 1100
info@polysoude.com

QATAR
SALWO TRADING Ltd.
☎ +971 (0) 48 8105 91
salwo@emirates.net.ae

REPUBLIC OF IRELAND
POLYSOUDE UK
☎ +44 (0) 1942 820 935
admin.uk@polysoude.com

ROMANIA
DEBISUD CONCEPT S.R.L.
☎ +40 (0) 255 2157 85
office@debisud.ro

RUSSIA + C.I.S.
POLYSOUDE RUSSIA
☎ +7 495 564 86 81
info@polysoude.ru

SAUDI ARABIA
SALWO TRADING Ltd.
☎ +971 (0) 48 8105 91
salwo@emirates.net.ae

